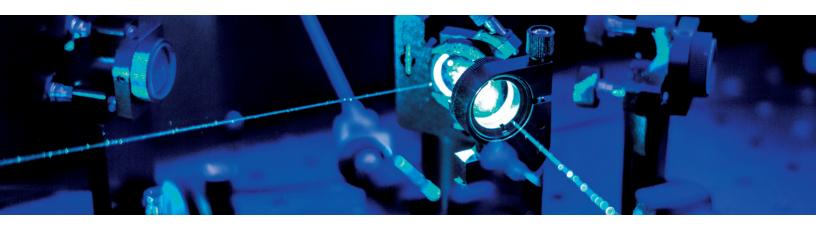
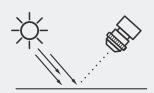
Optical Black

Uniquely Designed Anodizing when Accuracy Matters

Enhancing Stray Light Absorbance, Thermal Emissivity, and Corrosion Resistance

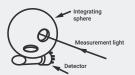


BRDF Reflectivity (5° AOI)



Optical Black	Conventional Anodize
0.82	1.74
2.19 Steradians	0.58 Steradians

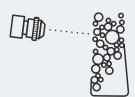
Anti-Reflective (ASTM E903)



Spectrum	Optical Black	Conventional Anodize
Ultraviolet 250-380mm	3.34%	5.70%
Visible 380-780mm	3.63%	9.30%
Infrared Near IR	7.37%	54.70%
Mid IR	7.90%	18.18%

Avg Reflectivity

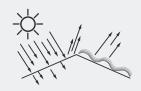
Anti-Outgassing (ASTM E595)



Optical Black	Conventional Anodize
0.09	0.25

Total Mass Loss (TML)

Thermal Emittance (ASTM E903)



Optical Black	Conventional Anodize
0.93	0.85

Where x = 1 is Max Efficiency

Core Purpose

Stray Light Absorbance

Anti-Reflectance Thermal Management Corrosion Resistance Anti-Outgas (Inorganic Color Stability)

Core Applications

Opto-Electronic Sensors

Vision Detection **Photonics**









About Pioneer Metal Finishing

Starting in 1945, Pioneer has focused on being a premier metal finisher partner for our customers. We exist to be an extension of our customers' business, providing value-added services that improve the performance of their products. This focus has led us to operate 11 facilities in the United States and Mexico, providing a full spectrum of finishing services.









FFL Accredited



11 NORTH AMERICAN LOCATIONS
4,000 INDUSTRY SPECIFICATIONS
800,000 SQ. FT. OF MANUFACTURING
600,000,000 PARTS PROCESSED ANNUALLY

All Pioneer Processes

Adhesives & Coatings

Dry Film Lubricant Heat Reflective Coating

Paint

Powder Coating Rubber to Metal Adhesive Coating Zinc Rich Coating

Aluminum Anodize

Type II Anodize
Type III Hardcoat
Type III with PTFE

Conversions & Pretreatments

Aluminum Conversion Coating Aluminum Heat Treatment

Manganese Phosphate Zinc Phosphate Pickle & Oil

NDT: Non-Destructive Testing

Finishing

Blasting
Parts Washing
Electropolishing
Aluminum Passivation
Stainless Steel
Passivation

Plating

Black Nickel Copper Electroless Nickel Electrolytic Nickel Functional Hard Chrome Gold

Nickel Sulfamate

Silver Tin Zinc

Proprietary Finishing

ARP Acid Etch™
CastGuard™
EnduraGuard™
FrostKote™
Medi-Black™
NiCoTef™
NiTuff®
NorGuard™
NorKote™
NorLast™
NorLube™
Optical Black®
Steri-Safe™
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